

Amendments to the Specification

IN THE WRITTEN DESCRIPTION

Please replace the paragraph beginning at page 7, line 4, with the following rewritten paragraph:

---In summary, the following can be emphasized: the invention relates to a solid drill bit for machine tools. The solid drill bit has a drill bit body 10 and two indexable inserts 20, 22 arranged at a radial distance from one another in a respective insert seat 16, 18 of the drill bit body 10 in the region of a chip flute 12, 14. The indexable inserts 20, 22 have an essentially quadratic contour. They project with their front-end main cutting edges 30, 34 axially beyond the drill bit body 10 and overlap one another radially in their active region. The radially outer indexable insert 22, with its outer insert corner 36 and with its adjoining secondary cutting edges 38 perpendicular to the relevant main cutting edge 34, projects radially beyond the circumference of the drill bit body. In order to permit burr-free through-drilling, the front-end main cutting edge 34 of the outer insert 22 is subdivided in its longitudinal extent into a radially inner working section 50 and a rectilinear peeling section 52 adjoining said working section 50 on the outside and extending up to the outer insert corner 36, said sections 50 and 52 enclosing a setting angle of 95° to 120° , and preferably 95° to 110° , with one another. Thus, the rectilinear working section 50 and the rectilinear peeling section 52 can enclose a setting angle of $90^{\circ} + \delta$, wherein δ is in a range of 5° to 20° . Further, the central section 58 and the rectilinear working section 50 enclose a sweepback angle of $180^{\circ} - \delta$, wherein δ is in the range of 5° to 20° . In the fitted state, the peeling section 52, toward the outer insert corner 36, is accordingly set at a positive setting angle of 72° to 87° relative to the end face of the drill bit body.---